

Customized Lean Case Studies

Author	Gu van Rhijn
Abstract	Placeholder: Assembly flow at Tobroco machines
Keywords	Placeholder
Anonym	Nein
Company name	
Company address	
Company country	
Line of business	Industrial And Commercial Machinery And Computer Equipment
(Approx.) yearly turnover	500.000€ - 1.000.000€
Number of employees	250 - 500
Percentage temporary workers	0% - 5%
Principal range of products	Product types plus customer-specific variants
Major product quantities	Small batch production
Principal type of production organisation	Line production
Who was the trigger / customer of the project?	Managing Director
Project Type	Placeholder
Lean is already fully established	
What was or is the main trigger to implement Lean?	Reduction in lead time
Case Study	Placeholder
Top 1 waste	Transport
Top 2 waste	Inventory
Top 3 waste	Waiting
Starting Situation	Placeholder
Evaluation	Placeholder